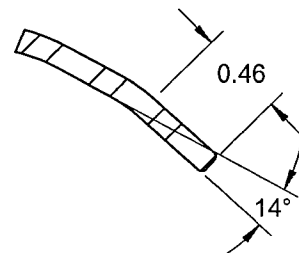
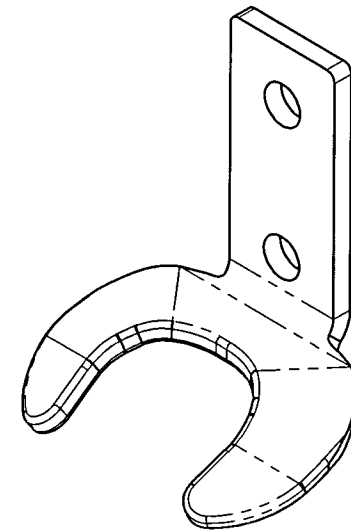
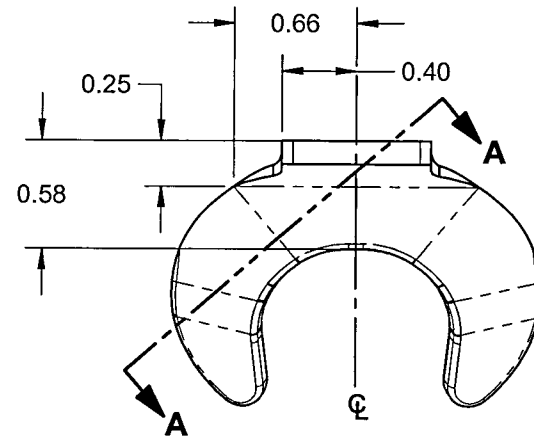
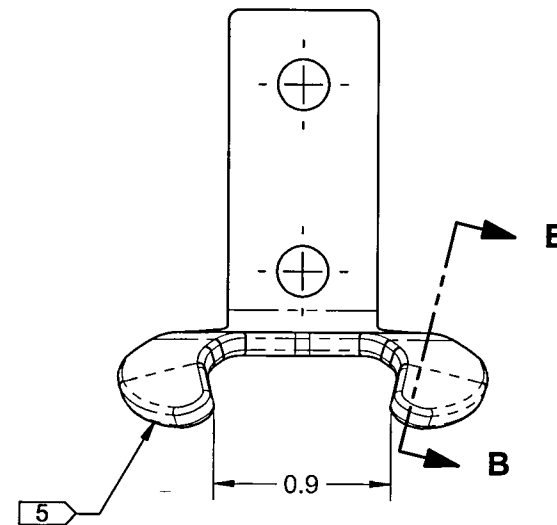


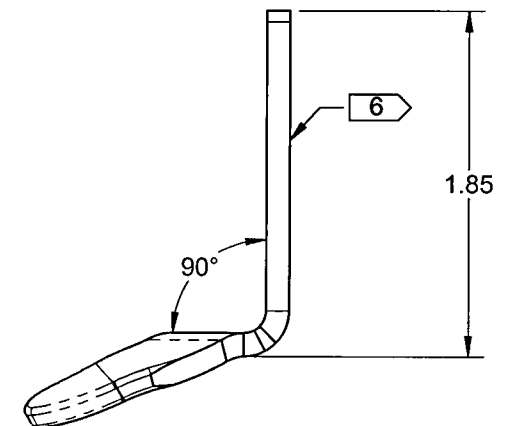
SECTION A-A



SECTION B-B



D5422-1 BRACKET
MAKE FROM D5422-1F



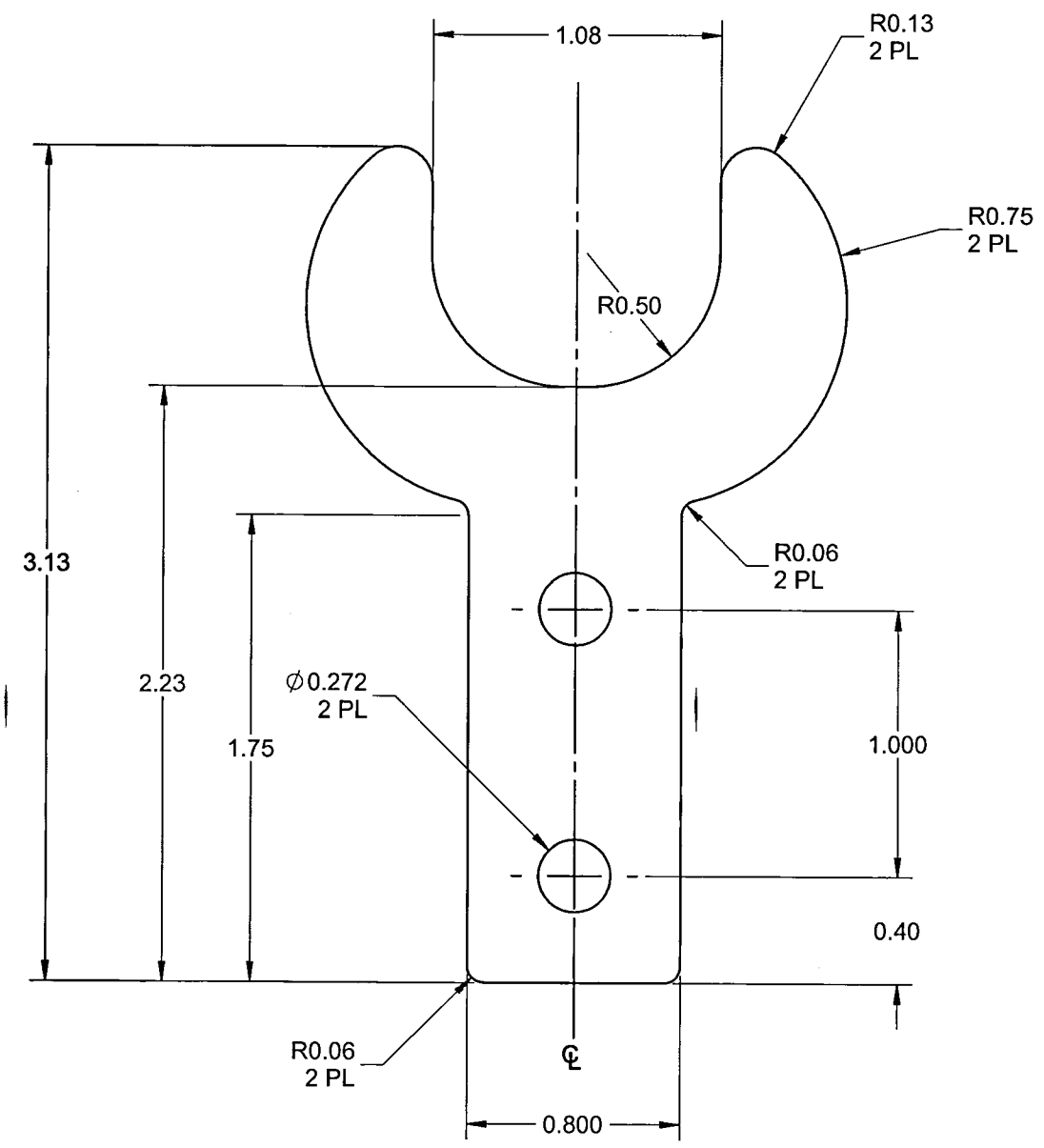
- NOTES:**
- 1) MATERIAL: MAKE FROM D5422-1F
 - 2) FINISH: POWDER COAT "WHITE" (4.3.5.2) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5422-1" PER QSI 044 6.1
 - 7) WEIGHT: 0.10 lbs

RELEASED

2018 FEB 21
ECN 18-557

APPROVED

A	NEW ISSUE	SAD	18.02.07
REV.	DESCRIPTION	BY	DATE
DESIGN	SAD	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SAD		
CHECKED	RF	DRAWING NO.	REV. A
MFG. APPR.	JFS	D5422	SHEET 1 OF 3
APPROVED	HS	TITLE	SCALE
DE APPR.	CP	BRACKET	NTS
DATE	18.02.07	<small>COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



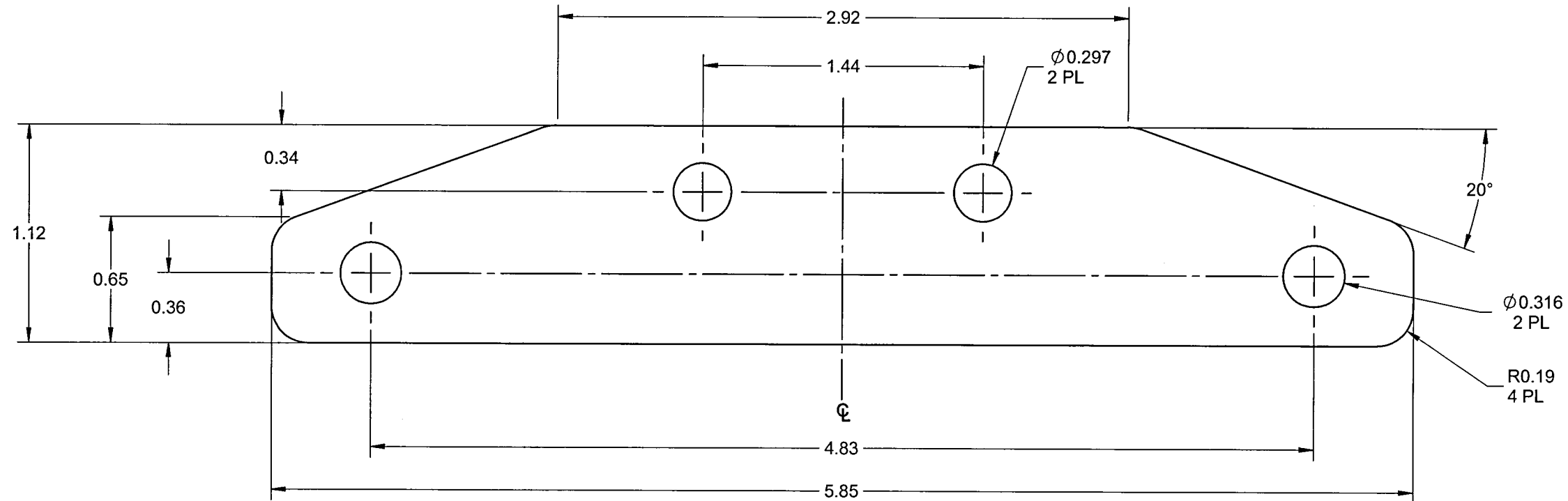
D5422-1F BRACKET
FLAT PATTERN

- NOTES:**
- 1) MATERIAL: AISI 304/316 SS SHEET ANNEALED, 11 GAUGE (0.120 THICK)
PER MIL-S-5059 OR AMS 5513 (304)
OR AMS 5524 (316) OR ASTM A240 OR ASME SA240
REF DART SPEC M304S11GA
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) SHARP EDGES: 0.030 TO 0.040 MAX ALONG ENTIRE CONTOUR
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.10 lbs
 - 8) FOR NON-DIMENSIONED FEATURES, REFER TO CAD FILE D5422-1F REVA.DXF

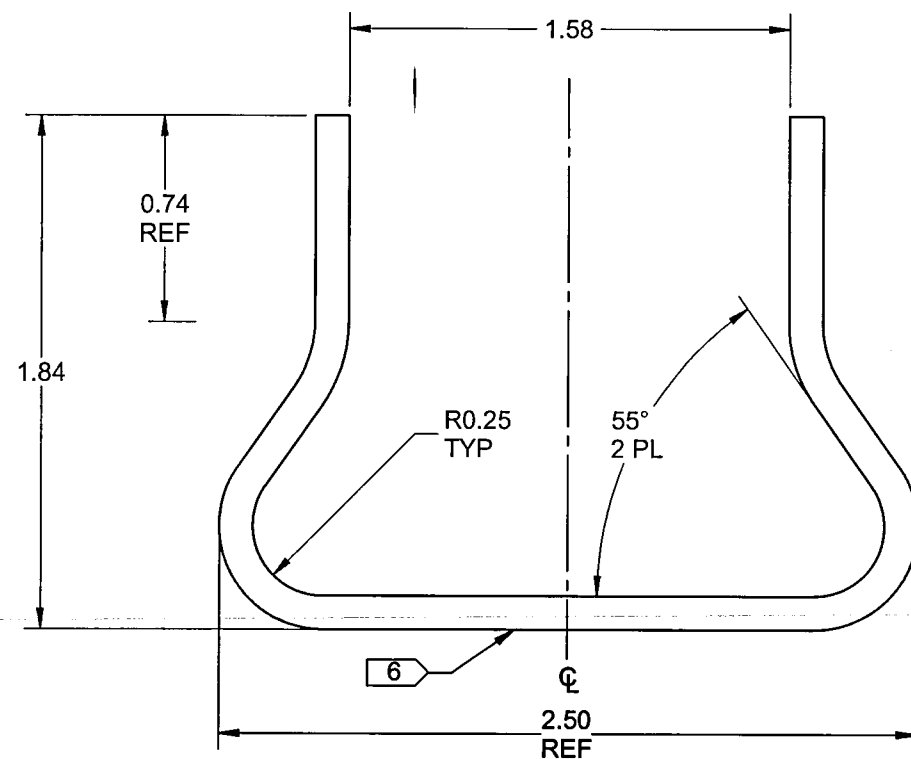
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2018 FEB 21 *40*

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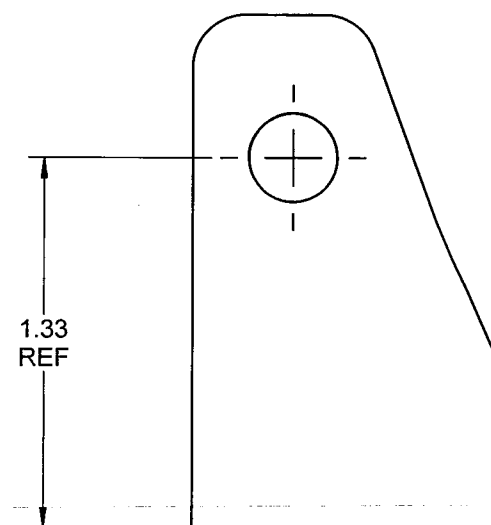
DESIGN	SAD	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SAD		
CHECKED	RF	DRAWING NO.	REV. A
MFG. APPR.	JFS	D5422	SHEET 2 OF 3
APPROVED	HS	TITLE	SCALE
DE APPR.	CP <i>40</i>	BRACKET	NTS
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D5422-3F BRACKET
FLAT PATTERN



D5422-3 BRACKET
MAKE FROM D5422-3F



NOTES:

- 1) MATERIAL -3F: AISI 304/316 SS SHEET ANNEALED, 11 GAUGE (0.120 THICK)
PER MIL-S-5059 OR AMS 5513 (304)
OR AMS 5524 (316) OR ASTM A240 OR ASME SA240
REF DART SPEC M304S11GA
- 2) FINISH: POWDER COAT "WHITE" (4.3.5.2) AFTER FORMING PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5422-3" PER QSI 044 6.1
- 7) WEIGHT: 0.19 lbs

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2018 FEB 21 *qp*

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DESIGN	SAD	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SAD		
CHECKED	RF	DRAWING NO.	REV. A
MFG. APPR.	JFS	D5422	SHEET 3 OF 3
APPROVED	HS	TITLE	SCALE
DE APPR.	CP <i>qp</i>	BRACKET	NTS
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